



**PRODUCT DATA SHEET (PDS)**

**Micro Milling Premium 3600**

**Manufacturer:**

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**Product Identification:**

**Micro Milling Premium 3600**

**Product Definition**

Micro Milling Premium 3600 thin set is a high-quality polymer modified dry-set mortar blend of Portland cement, graded sand and special additives including redispersible polymers which are designed to improve adhesion and flexural strength, provide greater bond strength, and enhanced resistance to shock and impact.

**Features and Benefits**

Micro Milling Premium 3600 thin set is designed to be a versatile thin set possessing the following features to give tile installers superior performance on tile setting projects:

- Exceeds ANSI A118.4 test standard for Latex-Portland cement mortar
- Specially formulated for warm weather applications
- Polymer Modified
- Ready to use - Just add water
- Superior flexibility and bond strength– best for tile with low water absorption levels.
- For Interior and exterior use
- Suitable for floor, wall or ceiling applications
- Ease of application
- Excellent workability
- Extremely durable
- Suited to both residential and/or commercial installation projects
- Resistant to Shock & Impact
- Excellent adhesion to EGP-Exterior Grade plywood (interior applications only)

**Use**

For the installation of:

- Ceramic tile
- Porcelain tile
- Brick Pavers
- Quarry Tiles
- Cement Tiles
- Glass Tiles
- Marble
- Tile over tile (prepared)\*
- Tile over Terrazzo (prepared)\*\*

\*For tile over tile applications - loose or fractured tiles should be removed, and voids filled with an appropriate floor levelling agent or filler. Tiles should be thoroughly cleaned to remove all grease, soap scum, waxes, sealants etc. Sanding the surface of the existing tiled floor will greatly improve the mechanical bond of our Premium 3600 thin set.

\*\*For tile over terrazzo applications - terrazzo surface should be in a dry, covered area. Thoroughly clean to remove all grease, soap scum, waxes, sealers, etc. Etching the surface of the terrazzo will greatly improve the mechanical bond of our Premium 3600 thin set.

**Specifications**

**Micro Milling Premium 3600  
(ANSI A118.4)**

Test/ Designation	Test Value (Avg)	ANSI specification
<b>Liquid/ Powder Ratio</b> (Parts by Weight)	21: 100	-
<b>Glazed Wall Tile Shear Bond</b>		
28-day shear strength	400-600 psi	> 300 psi
<b>Porcelain Mosaic Tile Shear Bond</b>		
28-day shear strength	250-400 psi	> 200 psi
<b>Quarry Tile Shear Bond</b>		
28-day shear strength	300-500 psi	> 150 psi
<b>Compressive Strength</b>		
28-day strength	> 3000 psi	≥ 2500

**Preparation**

Surfaces to be tiled should be dry, free from dirt, dust or curing compounds and other loose or weak material that could affect the bond. Where possible surfaces should be hosed, scrubbed or pressure-washed to remove any grease, waxes, sealants, paints, old mortar and any other loose material that may inhibit a good mechanical bond.

Substrates should be even to optimize the coverage of Micro Milling Premium 3600 thin set.

### **Mixing**

Micro Milling Premium 3600 thin set should be added to clean, cool potable water at the rate of approx. 4.9- 5.3 US Qts. (4.6- 5.0 litres) per 50 lb. (22.68 kg) bag.

Mix thoroughly until smooth and let thin set mortar slake (rest) for 5 minutes, then remix.

If a mechanical mixer is used, it must be done at a low RPM (300 or less) to avoid entrapping air into the mortar.

Do not add water or additional powder after slaking period. The proper mortar consistency is such that when applied with a notched trowel to the substrate, the ridges formed in the mortar will not flow or slump. During use, remix mortar occasionally.

Do not use mortar after initial set in bucket.

Please note: Do not use hot or warm water; it will accelerate the mortar's drying time and could negatively affect the final shear bond strength.

### **Application**

Apply thin set mortar liberally with flat side of trowel, using sufficient pressure to work the mortar into good contact with the substrate. Use an appropriate notched trowel to ensure 100% coverage of mortar under tiles.

Spread only as much mortar as can be covered in 5 minutes or before surface dries. Place tiles while surface is still wet and tacky and push tiles back and forth in a direction perpendicular to trowel lines to collapse the mortar ridges. Firmly tap tiles in with a rubber mallet to ensure maximum coverage.

Industry standards require a minimum mortar bed thickness of 3/32" (approx. 2mm) after tapping in. Good industry practice also requires removing any excess thin set mortar from the joint spaces so that a minimum of 2/3 of the tile's thickness is available for proper grouting.

A 1/4" (6 mm) gap shall be left around all vertical surfaces to allow for structural movement.

Do not fill gap with grout. Use a flexible sealant or silicone.

Follow ANSI A108.5 specifications for installation.

### **Curing**

- Minimum cure is reached in 24 hours.
- Restrict walking until tiles are grouted.
- Normal grouting can be done 48 hours after installation.
- Heavy foot traffic should be restricted for at least 7 days thereafter.

- Setting and drying times may vary according to atmospheric conditions.

### **Coverage**

The coverage of our Premium 3600 thin set will vary according to the thickness of the tile bed required but using a 1/4"x1/4" (6x6 mm) notched trowel on an evenly prepared surface a 50 lb.(22.68 kg.) bag will yield material to cover an area of 30- 50 sq. ft. (2.79- 4.65 sq. m.)

Substrates that are not even or true will result in reduced coverage.

### **Expansion & Control Joints**

Provide for expansion and control joints as specified per TCNA Detail EJ171.

### **Clean Up**

Wash hands and all tools used with mild soapy water before material completely dries.

### **Packaging**

Micro Milling Premium 3600 thin set is packaged in 50 lb.(22.68 kg.) multiwall paper sacks with a moisture barrier within to ensure a longer shelf-life.

### **Storage**

Micro Milling Premium 3600 thin set should be stored on pallets in original, closed packages in a dry and cool place, and should not be exposed to water, direct sunlight and damp prior to use.

Do not store opened bags.

### **Shelf Life**

Store above ground, in dry and well-ventilated areas for the best life expectancy of up to six (6) months from date of manufacture in unopened containers.

### **Safety Data**

Corrosive. During mixing or application avoid contact with eyes and skin. In case of contact with eyes rinse repeatedly with water and call a physician. Wash thoroughly after handling. May be harmful if swallowed.

Contains free silica. Do not breathe dust. Use personal protective equipment (respirator, gloves, goggles and boots) when handling or using this product.

Use appropriate bending and lifting techniques when handling unopened bags.

Note: Before commencing work, read the information provided on the packaging and the product SDS available at the Premium 3600 product page on our website [www.micromillingtt.com](http://www.micromillingtt.com) for the safe and proper use of this product.

### **Manufacturer's Caution**

This Product Data Sheet has been prepared in good faith based on information available at the time of publication. It is intended to provide users with information and guidelines for the proper use and application of our Premium 3600 thin set mortar under normal environmental and working conditions. Because each project is different Micro Milling Limited cannot be responsible for the consequences of variations in such conditions or for unforeseen factors.

### **Disclaimer**

Micro Milling Limited is not responsible for workmanship not in accordance with its instructions and NTCA/ISO guidelines.

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